

# Automated Engine Disk Slot and Blade Dovetail Inspection Using Conformable MWM Eddy Current Sensor Arrays

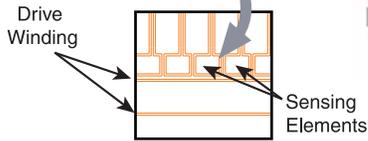
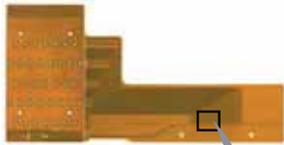
## Engine Disk Slot Inspection

- In use at NAVAIR Depot since April 2005
- Nine disks with verified cracks detected, several of these large and small cracks not detected by conventional ET and LPT
- No False Indications on 131 disks at NAVAIR Depot (Over 3000 slots inspected  $\Rightarrow$  false call rate per slot  $< 0.03\%$ )
- All disks now subjected to mandatory inspection using the MWM-Array system during engine processing at the NAVAIR Depot

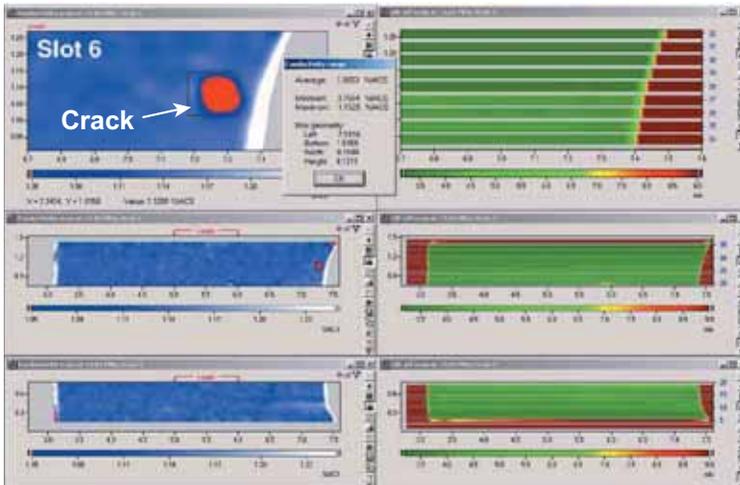


100%  
slot coverage

Sensor:  
MWM-Array FA102



## GridStation® Software Environment

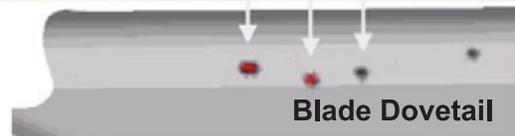
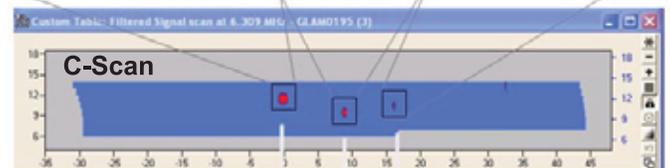
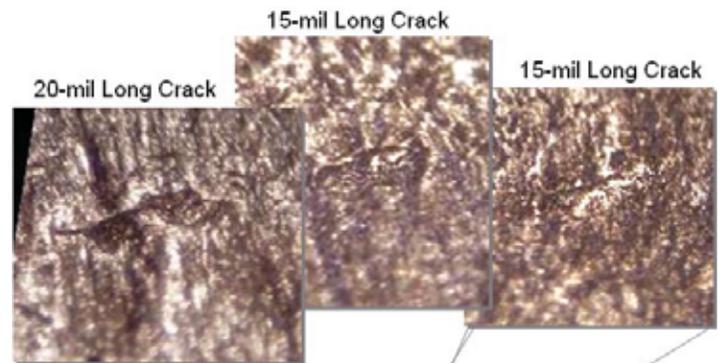
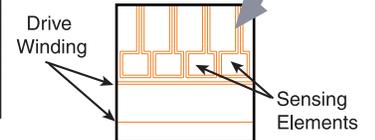
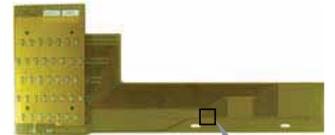


## Engine Blade Dovetail Inspection

- Demonstrated prototype
- Proven MWM-Array crack detection
- Low false indication rate
- Throughput: 1 to 2 min. per blade
- Air calibration (with verification on real cracks)
- Anti-fretting coating inspection



Sensor:  
MWM-Array FA57



For More Information Contact Dr. Neil Goldfine at 781-642-9666.

Send us *your* most challenging NDE problems.

# JENTEK® Sensors

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